## **KA-2810AVBS-D**

2.8 x 0.8 mm Right Angle SMD Chip LED Lamp



### DESCRIPTIONS

- The Blue source color devices are made with InGaN Light Emitting Diode
- · Electrostatic discharge and power surge could damage the LEDs
- · It is recommended to use a wrist band or anti-electrostatic glove when handling the LEDs
- · All devices, equipments and machineries must be electrically grounded

#### **FEATURES**

- 2.8 x 1.2 x 0.8 mm right angle SMD LED, 0.8 mm thickness
- Low power consumption
- · Ideal for backlight and indicator
- · Package: 2000 pcs / reel
- Moisture sensitivity level: 3
- · Halogen-free
- RoHS compliant

### **APPLICATIONS**

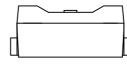
- Backlight
- · Status indicator
- · Home and smart appliances
- Wearable and portable devices
- · Healthcare applications

### **ATTENTION**

Observe precautions for handling electrostatic discharge sensitive devices



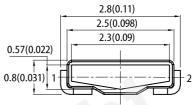
### **PACKAGE DIMENSIONS**



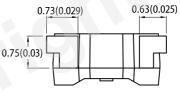


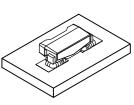
1.2(0.047)

0.8(0.031)



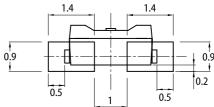






#### **RECOMMENDED SOLDERING PATTERN**

(units : mm; tolerance :  $\pm$  0.1)



Notes

All dimensions are in millimeters (inches).
Tolerance is ±0.1(0.004") unless otherwise noted.

3. The specifications, characteristics and technical data described in the datasheet are subject to change without prior notice.

The device has a single mounting surface. The device must be mounted according to the specifications.

#### **SELECTION GUIDE**

Part Number	Emitting Color	Lens Type	lv (mcd) @ 20mA <sup>[2]</sup>		Viewing Angle <sup>[1]</sup>	
r art Number	(Material)	Lens Type	Min.	Тур.	201/2	
KA-2810AVBS-D	Blue (InGaN)	Water Clear	200	350	110°	

Notes

1, 61/2 is the angle from optical centerline where the luminous intensity is 1/2 of the optical peak value.
Luminous intensity / luminous flux: +/-15%.
Luminous intensity value is traceable to CIE127-2007 standards.

## KA-2810AVBS-D

#### ELECTRICAL / OPTICAL CHARACTERISTICS at T<sub>A</sub>=25°C

Deventer	Cumula al	Emitting Color	Value		l la it
Parameter	Symbol	Emitting Color	Тур.	Max.	Unit
Wavelength at Peak Emission $I_F$ = 20mA	$\lambda_{peak}$	Blue	465	-	nm
Dominant Wavelength I <sub>F</sub> = 20mA	$\lambda_{dom}$ <sup>[1]</sup>	Blue	470	-	nm
Spectral Bandwidth at 50% $\Phi$ REL MAX I <sub>F</sub> = 20mA	Δλ	Blue	22	-	nm
Capacitance	С	Blue	100	-	pF
Forward Voltage I <sub>F</sub> = 20mA	V <sub>F</sub> <sup>[2]</sup>	Blue	3.3	4.0	V
Reverse Current ( $V_R = 5V$ )	I <sub>R</sub>	Blue	-	50	μA
Temperature Coefficient of $\lambda_{\text{peak}}$ $I_F$ = 20mA, -10°C $\leq$ T $\leq$ 85°C	TC <sub>λpeak</sub>	Blue	0.04	-	nm/°C
Temperature Coefficient of $\lambda_{dom}$ $I_F$ = 20mA, -10°C $\leq T \leq 85°C$	$TC_{\lambda dom}$	Blue	0.03	-	nm/°C
Temperature Coefficient of $~V_F$ $I_F$ = 20mA, -10°C $\leq$ T $\leq$ 85°C	TCv	Blue	-2.9	-	mV/°C

Notes: 1. The dominant wavelength (λd) above is the setup value of the sorting machine. (Tolerance λd : ±1nm.) 2. Forward voltage: ±0.1V. 3. Wavelength value is traceable to CIE127-2007 standards. 4. Excess driving current and / or operating temperature higher than recommended conditions may result in severe light degradation or premature failure.

#### ABSOLUTE MAXIMUM RATINGS at T<sub>A</sub>=25°C

Parameter	Symbol	Value	Unit
Power Dissipation	P <sub>D</sub>	120	mW
Reverse Voltage	V <sub>R</sub>	5	V
Junction Temperature	Tj	115	°C
Operating Temperature	T <sub>op</sub>	-40 to +85	°C
Storage Temperature	T <sub>stg</sub>	-40 to +85	°C
DC Forward Current	I <sub>F</sub>	30	mA
Peak Forward Current	I <sub>FM</sub> <sup>[1]</sup>	100	mA
Electrostatic Discharge Threshold (HBM)	-	250	V
Thermal Resistance (Junction / Ambient)	$R_{th\ JA}^{\ [2]}$	350	°C/W
Thermal Resistance (Junction / Solder point)	$R_{th}\;_{JS}^{[2]}$	190	°C/W

Notes: 1. 1/10 Duty Cycle, 0.1ms Pulse Width. 2. R<sub>In, Ja</sub>, R<sub>In, JS</sub> Results from mounting on PC board FR4 (pad size ≥ 16 mm<sup>2</sup> per pad). 3. Relative humidity levels maintained between 40% and 60% in production area are recommended to avoid the build-up of static electricity – Ref JEDEC/JESD625-A and JEDEC/J-STD-033.

Forward Current vs. Forward Voltage

2.8 3.2

Forward voltage (V)

T<sub>a</sub> = 25 °C

50

40

30

20

10

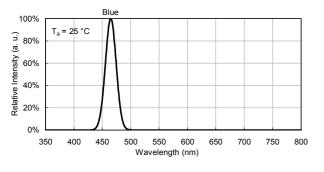
0

2.0 2.4

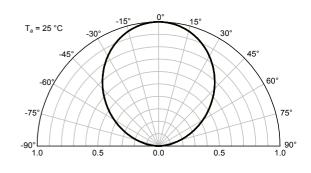
Forward current (mA)

#### **TECHNICAL DATA**

#### **RELATIVE INTENSITY vs. WAVELENGTH**



#### SPATIAL DISTRIBUTION



BLUE

50

40

Luminous Intensity vs. Forward Current

20 30

Forward current (mA)

T<sub>a</sub> = 25 °C

10

2.5

2.0

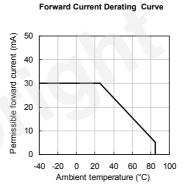
at 50 mA 1.0 at 20 mA

0.5

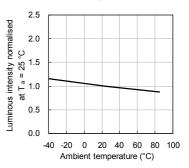
0.0

0

Luminous intensity normalised

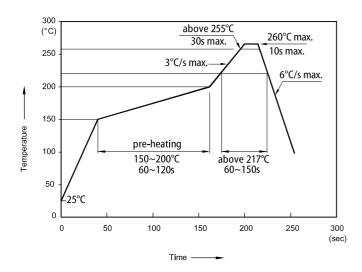


#### Luminous Intensity vs. Ambient Temperature



**REFLOW SOLDERING PROFILE for LEAD-FREE SMD PROCESS** 

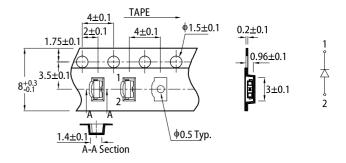
3.6 4.0



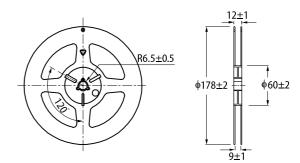
#### Notes

- Notes: 1. Don't cause stress to the LEDs while it is exposed to high temperature. 2. The maximum number of reflow soldering passes is 2 times. 3. Reflow soldering is recommended. Other soldering methods are not recommended as they might cause damage to the product.

#### TAPE SPECIFICATIONS (units : mm)



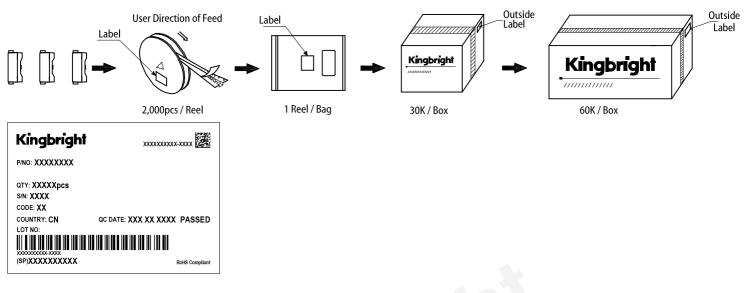
REEL DIMENSION (units : mm)



### KA-2810AVBS-D

## **KA-2810AVBS-D**

#### **PACKING & LABEL SPECIFICATIONS**



#### HANDLING PRECAUTIONS

Compare to epoxy encapsulant that is hard and brittle, silicone is softer and flexible. Although its characteristic significantly reduces thermal stress, it is more susceptible to damage by external mechanical force. As a result, special handling precautions need to be observed during assembly using silicone encapsulated LED products. Failure to comply might lead to damage and premature failure of the LED.

1. Do not directly touch or handle the silicone lens surface. It may damage the internal circuitry.



2. As silicone encapsulation is permeable to gases, some corrosive substances such as H<sub>2</sub>S might corrode silver plating of lead frame. Special care should be taken if an LED with silicone encapsulation is to be used near such substances.

#### PRECAUTIONARY NOTES

- The information included in this document reflects representative usage scenarios and is intended for technical reference only. 1. 2.
- The part number, type, and specifications mentioned in this document are subject to future change and improvement without notice. Before production usage customer should refer to the latest datasheet for the updated specifications.
- 3. When using the products referenced in this document, please make sure the product is being operated within the environmental and electrical limits specified in the datasheet. If customer usage exceeds the specified limits, Kingbright will not be responsible for any subsequent issues.
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