(Rotary)

SRRM-S-501	SRRM PRODUCT SPECIFICATIONS	Ⓢ

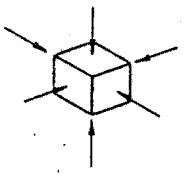
1. General
 1.1 Application This specification is applied to low current circuit (Secondary circuit)rotary switch used for electronic equipment.
 1.2.1Operating temperature range : -10 ~ 60℃ ⚠1 1.2.2 Storage temperature range -20℃ ~ 85℃
 1.3 Test conditions The standard test conditions shall be 5~35℃ in temperature, 45~85% RH and 86~106kPa ~~{860~1060mbar)~~ ⚠1 in atmospheric pressure. Should any doubt arise in judgement, tests shall be conducted at 20±2℃, 65±5% RH and 86~106kPa ~~{860~1060mbar)~~ ⚠2
2. Appearance, construction and dimensions
 2.1 Appearance Switch shall have good finishing, and shall have no rust, crack or plating failures.
 2.2 Construction and dimensions Per individual product drawing
 2.3 Markings Per individual product drawing
3. Rating 30 V DC 0.25 A (Resistive load)
4. Electrical performance

	Items	Test conditions	Criterion
4.1	Contact resistance	Shall be measured at 1kHz±200Hz (20mV MAX , 50mA MAX) or 1A, 5V DC by voltage drop method.	20 mΩ MAX
4.2	Insulation resistance	Test voltage : 500 V DC, measured after 1 minute±5 seconds. Applied position : Between all terminals Between terminals and ground (frame)	100 MΩ MIN.
4.3	Voltage proof	Test voltage : 500 V AC (50~60Hz, cut-off current 2 mA) Applied position : Between all terminals Between terminals and ground (frame)	No dielectric breakdown shall occur.
4.4	Capacitance	Shall be measured at 1MHz ± 10kHz Between all terminals Between terminals and ground (frame) Between all circuits	6 pF MAX
4.5	Changeover timing		As per individual product drawing.

5. Mechanical performance

	Items	Test conditions	Criterion
5.1	Operating torque		As per individual product drawing.
5.2	Changeover angle		As per individual product drawing.
5.3	Terminal strength	A static load of 10 N ~~{1020 gf)~~ ⚠1 shall be applied to the tip of terminal in a desired direction for one minute. The number of tests shall be once per terminal.	Shall be free from terminal looseness, and damage and breakage of terminal holding portion. Terminals may be bent after test, electrical performance requirement specified in item 4 shall be satisfied.
5.4	Mounting strength (Applied to center nut mounting type)	Switch shall be mounted at 2 N·m ~~{20.4 kgf·cm)~~ ⚠1 by normal mounting method.	Shall be free from damage of bushing thread portion. There shall be no abnormalities in axis rotation and caulking portion.
5.5	Control strength {Item (1) shall be applied to the switch construction with stopper.}	A rotational torque of 1 N·m ~~{10.2 kgf·cm)~~ ⚠1 shall be applied to both end stops for 15 seconds. A static load of 100 N ~~{10.2 kgf)~~ ⚠1 shall be applied in the push and pull directions of the shaft for 15 seconds. A bending moment of 1 N·m ~~{10.2 kgf·cm)~~ ⚠1 shall be applied to the shaft for 15 seconds.	Shall be free from pronounced wobble, bending and mechanical abnormalities.
5.6	Wobble of actuator	Run-out (P-P) shall be measured by applying a static load of 5N ~~{510gf)~~ ⚠2 to the shaft.	Unit : mm Measuring position at mounting surface / Run-out (P-P) / Mounting dimension 10 / 0.17 MAX / 15 15 / 0.25 / 20 20 / 0.35 / 25 25 / 0.42 / 30 30 / 0.50 / 35 MIN
5.7	Vibration	Switch shall be secured to a testing machine by a regular mounting device and method. (1) Vibration frequency range : 10~55Hz (2) Total amplitude : 1.5mm (3) Sweep ratio : 10-55-10(Hz) Approx. 1 minute (4) Method of changing the sweep vibration frequency : Logarithmic or linear (5) Direction of vibration : Three vertical directions including actuator. (6) Time : 2 hours each (6 hours in total)	Contact resistance (Item 4.1) : 40 mΩ MAX Insulation resistance (Item 4.2) : 100 MΩ MIN Voltage proof (Item 4.3) : Apply 500 V AC for 1 minute. No dielectric breakdown shall occur. Operating torque (Item 5.1) : Within specified value. No abnormalities shall be recognized in appearance and construction.

								APPD.	CHKD.	DSGD.	TITLE
SI単位化	1/3	⚠1	Feb.9'98	H.O	1.M	K.T					
	1/3	⚠1	May 20'02	K.I	K.I	F.Y		M. Hara	S. Takahashi	Jan.25.93 M. Suzuki	DRAWING NO.
	PAGE	SYMB	DATE	APPD	CHKD	DSGD					(1/3)

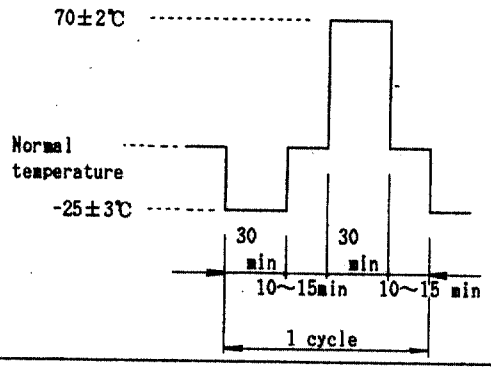
	Items	Test conditions	Criterion
5.8	Mechanical shock	Switch shall be measured after following test. (1) Mounting method : Normal mounting method (2) Acceleration : 490m/s² {~~50G~~} Ⓐ (3) Duration : 11ms (4) Test direction : 6 directions (5) Number of shock : 3 times per direction (18 times in total) 	Contact resistance (Item 4.1) : 40 mΩ MAX Operating torque (Item 5.1) : Within specified value. Shall be free from mechanical abnormalities.
5.9	Solderability	Switch shall be checked after following test. (1) Solder : H63A (JIS Z 3282) (2) Flux : Rosin flux (JIS K 5902) having a nominal composition of 25% solids by weight of water white rosin in methyl alcohol (JIS K 1501) solution. (3) Soldering temperature : 230±5℃ Immersing time : 3±0.5 s Flux immersing time shall be 5~10 seconds in normal temperature. (4) Immersion depth : Immersion depth shall be at copper plating portion for P.C.B. terminal after mounting. Thickness of P.C. board : 1.6 mm Immersion depth shall be at wiring portion of lead wire for lead wire terminal.	More than 75% of immersed part shall be covered with solder.
5.10	Soldering heat resistance	Switch shall be measured after following test. (1) Solder : H63A (JIS Z 3282) (2) Flux : Rosin flux (JIS K 5902) having a nominal composition of 10% solids by weight of water white rosin in methyl alcohol (JIS K 1501) solution. (3) Temperature and immersing time (4) Immersion depth : Immersion depth shall be at copper plating portion for P.C.B. terminal after mounting. Thickness of P.C. board (Single sided copper clad P.C.B.) : 1.6mm Immersion depth shall be 3 mm from the tip of terminal for lead wire terminal.	No abnormalities shall be recognized in appearance. The electrical performance requirements specified in item 4 shall be satisfied.

	Temperature (℃)	Time (s)
Dip soldering	260± 5	10±1
Manual soldering	350±10	3^{+1}_{0}

6. Durability

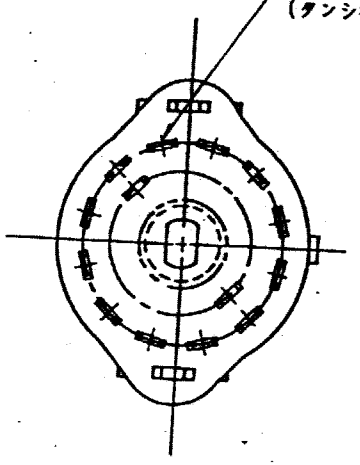
	Items	Test conditions	Criterion
6.1	Operating life without load	10,000 cycles of operation shall be performed continuously at a rate of 1~1.2π rad/s without load.	Contact resistance (Item 4.1) : 40 mΩ MAX Insulation resistance (Item 4.2) : 100 MΩ MIN Voltage proof (Item 4.3) : Apply 500 V AC for 1 minute. No dielectric breakdown shall occur. Operating torque (Item 5.1) : Within ±30 % of specified value. No abnormalities shall be recognized in appearance and construction.
6.2	Operating life with load	10,000 cycles of operation shall be performed continuously at a rate of 1~1.2π rad/s with load of 0.25 A, 30 V DC.	Contact resistance (Item 4.1) : 60 mΩ MAX Insulation resistance (Item 4.2) : 100 MΩ MIN Voltage proof (Item 4.3) : Apply 500 V AC for 1 minute. No dielectric breakdown shall occur. Operating torque (Item 5.1) : Within ±30 % of specified value. No abnormalities shall be recognized in appearance and construction.

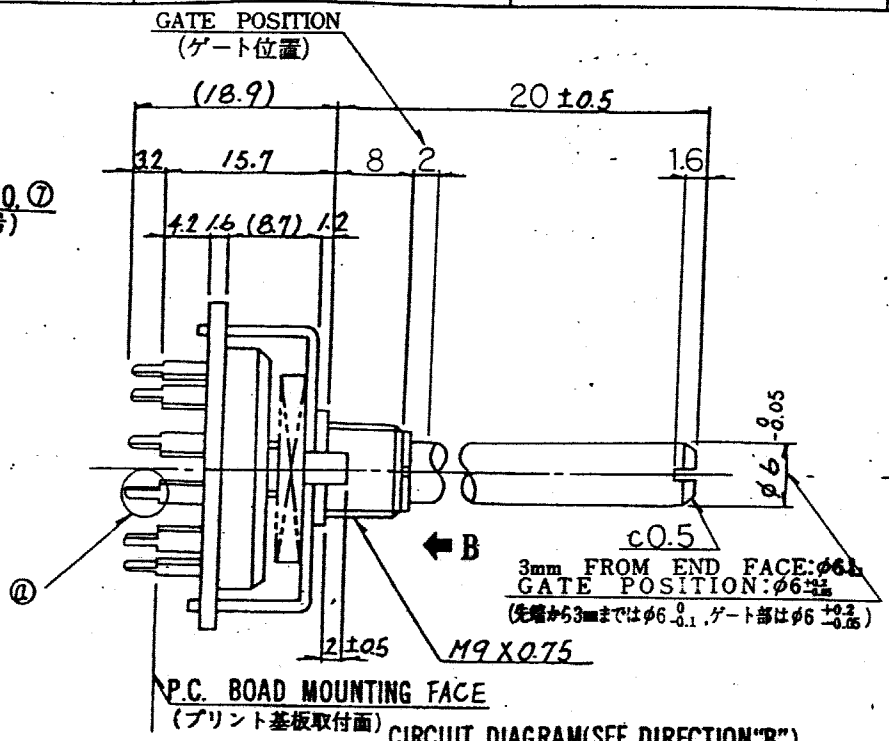
7. Weather proof

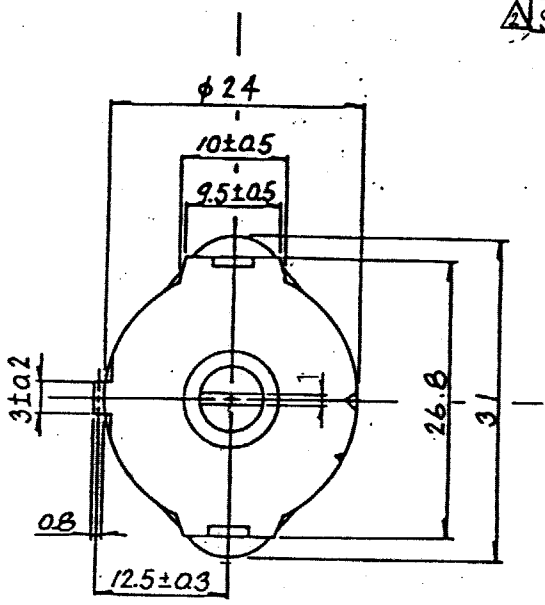
	Items	Test conditions	Criterion
7.1	Cold proof	After testing at -20±2℃ for 96 hours, the switch shall be allowed to stand under normal temperature and humidity conditions for 1 hour, and then measurement shall be made within 1 hour. Water drops shall be removed.	Contact resistance (Item 4.1) : 40 mΩ MAX Insulation resistance (Item 4.2) : 100 MΩ MIN Voltage proof (Item 4.3) : Apply 500 V AC for 1 minute. No dielectric breakdown shall occur. Operating torque (Item 5.1) : Within $^{+10}_{-30}$ % of specified value. No abnormalities shall be recognized in appearance and construction.
7.2	Dry heat	After testing at 85±2℃ for 96 hours, the switch shall be allowed to stand under normal temperature and humidity conditions for 1 hour, and measurement shall be made within 1 hour after that.	Contact resistance (Item 4.1) : 40 mΩ MAX Insulation resistance (Item 4.2) : 100 MΩ MIN Voltage proof (Item 4.3) : Apply 500 V AC for 1 minute. No dielectric breakdown shall occur. Operating torque (Item 5.1) : Within $^{+10}_{-30}$ % of specified value. No abnormalities shall be recognized in appearance and construction.
7.3	Damp heat	After testing at 40±2℃ and 90~95%RH for 96 hours, the switch shall be allowed to stand under normal temperature and humidity conditions for 1 hour, and measurement shall be made within 1 hour after that. Water drops shall be removed.	Contact resistance (Item 4.1) : 40 mΩ MAX Insulation resistance (Item 4.2) : 10 MΩ MIN Voltage proof (Item 4.3) : Apply 500 V AC for 1 minute. No dielectric breakdown shall occur. Operating torque (Item 5.1) : Within $^{+50}_{-50}$ % of specified value. No abnormalities shall be recognized in appearance and construction.
7.4	Salt mist	Switch shall be checked after following test. (1) Temperature : 35±2℃ (2) Salt solution : 5±1% (Solids by weight) (3) Duration : 24±1 h After the test, salt deposit shall be removed in running water.	No remarkable corrosion shall be recognized in metal part.
7.5	Temperature cycling	After 5 cycles of following conditions, the switch shall be allowed to stand under normal temperature and humidity conditions for 1 hour, and measurement shall be made within 1 hour after that. Water drops shall be removed. 	Contact resistance (Item 4.1) : 40 mΩ MAX Insulation resistance (Item 4.2) : 100 MΩ MIN Voltage proof (Item 4.3) : Apply 500 V AC for 1 minute. No dielectric breakdown shall occur. Operating torque (Item 5.1) : Within $^{+10}_{-30}$ % of specified value. No abnormalities shall be recognized in appearance and construction.

Precaution in use

1. Note that if the load is applied to the terminals during soldering they might suffer deformation and defects in electrical performance.
2. Use of water-soluble soldering flux shall be avoided because it may cause corrosion of the switch.
3. In case that DC voltage is constantly applied on the switch :
   In that condition the switch may be damaged and degenerated on account of irregular migration of silver portion.

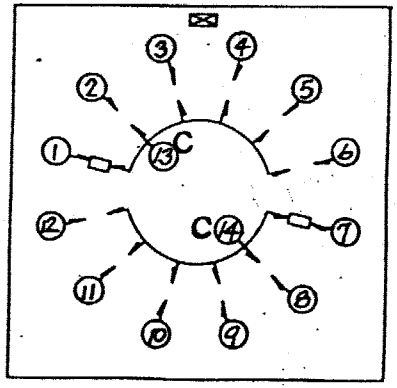






CIRCUIT DIAGRAM(SEE DIRECTION"B")
回路図(B方向より見る)

CHANGEOVER TIMING : SHORTING
(切換タイミング) (ショーティング)



"ⓐ"DETAILS (±0.5)
(詳細)

⚠ 5. SWITCH SHOWN IN FULL C.C.W POSITION.
(スイッチは軸を反時計方向に回し切った位置を示す)
4. NUMBER OF POSITIONS : 6
(ポジション数)
3. STEP ANGLE : 30° ± 3°
(切換角度)
2. ROTATION TORQUE : 80 ± 30 mN.m {816 ± 306 gf.cm} ⚠2
(回転トルク)

NOTES ~~1. SWITCH SHOWN IN CIRCUIT DIAGRAM POSITION.~~
(注記) ⚠ ~~(スイッチは回路図の状態において表示する。)~~

TOLERANCES UNLESS OTHERWISE SPEC.	
BASIC DIMENSIONS	TOLERANCES
UP TO 4	±0.2
OVER 4 UP TO 16	±0.3
OVER 16 UP TO 63	±0.4
ABOVE 63 TO 250	±0.5
ABOVE 250	±0.7
ANGULAR DIMENSIONS	±3°

ZONE	SYMB	DATE	APPD	CHKD	DSGD
	⚠2	May. 20. 2002	K.I	K.I	F.Y
	⚠1	Jan. 26 '98	H.Y	H.Y	M.C

ALPS ELECTRIC CO., LTD.

APPD.	CHKD.	DSGD.
H. Yoshizawa 5/97	H. Yoshizawa 5/97	M. Kise 5/97

UNIT	SCALE
mm	1/1

MODEL NO. (機種名) SRRM262400

TITLE PRODUCT DRAWING (製品図)

DOCUMENT NO.

FURUKAWA DIV.

背景 BACK GROUND

⚠2 SI単位化