(Rotary) SRBQ PRODUCT SPECIFICATIONS SRBQ-S-501 1. General 1.1 Application This specification is applied to low current circuit (Secondary circuit) rotary switch used for electronic equipment. 1.210 perating temperature range: -10 ~ 60°C \$\Delta 1.2.2 Storage temperature range: -10 ~ 60°C (united trained) or -20-858 (sout) 1.3 Test conditions The standard test conditions shall be 5~35°C in temperature, 45~85% RH and 86~106kPa (880~1080mbar) in atmospheric pressure. Should any doubt arise in judgement, tests shall be conducted at 20±2°C, 65±5% RH and 86~106kPa {860~1060mbar} 2. Appearance, construction and dimensions 2.1 Appearance Switch shall have good finishing, and shall have no rust, crack or plating failures. 2.2 Construction and dimensions Per individual product drawing 2.3 Markings Per individual product drawing O.1 V DC 16 A (Resistive load) 3. Rating Electrical performance 4. Test conditions Items Criterion 4.1 Contact resistance Shall be measured at 1kHz ± 200Hz (20mV MAX , 50mA MAX) or 1A, 5V DC by voltage drop method. Test voltage: 100 V DC, measured after 1 minute ±5 seconds. 4.2 Insulation 100 MΩ MIN. resistance Applied position: Between all terminals Between terminals and ground (frame) Test voltage : 100 V AC (50~60Hz, cut-off current 2 mA) 4.3 Voltage proof No dielectric breakdown shall occur. Applied position : Between all terminals Between terminals and ground (frame) Capacitance Shall be measured at 1MHz ± 10kHz pF MAX Between all terminels Between terminals and ground (frame) Between all circuits 4.5 | Changeover timing As per individual product drawing. 5. Mechanical performance Items Test conditions Criterion Operating torque As per individual product drawing. Changeover angle As per individual product drawing. A static load of _ 5 N +510 gff shall be applied to the tip of Terminal strength Shall be free from terminal looseness. terminal in a desired direction for one minute. The number of tests and damage and breakage of terminal shall be once per terminal. holding portion. Terminals may be bent after test, electrical performance requirement specified in item 4 shall be satisfied. Switch shall be mounted at Mounting strength 5.4 Shall be free from-damage of bushing N+m { kgf cm by normal (Applied to center mounting method. thread portion. There shall be no nut mounting abnormalities in axis rotation and type) caulking portion. A static load of 20N (2.04 kgf) shall be applied in the push 5.5 Control strength Shall be free from pronounced wobble, and pull directions of the shaft for 15 seconds. bending and mechanical abnormalities. The static load shall be applied to the shaft tip in the vertical direction of shaft for 15 seconds as follows Shaft tip height trom mounting Surface(mm) 10N (10214) 🖎 Less than 10 5 N{510₃∫| △ Not less than 10 5.6 Wobble of actuator Run-out (P-P) shall be measured by applying a static load of Shaff tip Minit: : mm 1N {102gf } to the shaft. height from Run-out Mounting (P-P) Surface 0.5 MAX Less tham 5 O.9 MAX Not less than 10 and less than 15 1.2MAX 5.7 Vibration Switch shall be secured to a testing machine by a regular mounting Contact resistance (Item 4.1) : device and method. 100 mQ MAX Insulation resistance (Item 4.2) : (1) Vibration frequency range: 10~55Hz 100 HQ HIN (2) Total amplitude: 1.5mm Voltage proof (Item 4.3):
Apply 100 V AC for 1 minute. (3) Sweep ratio: 10-55-10(Hz) Approx. 1 minute (4) Method of changing the sweep vibration frequency: Logarithmic or No dielectric breakdown shall occur. linear (5) Direction of vibration: Three vertical directions Operating torque (Item 5.1) : including actuator. Within specified value. (6) Time : 2 hours each (6 hours in total) No abnormalities shall be recognized in appearance and construction.

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	SRBQ-S-501	SRBQ PRODUCT SPECIFICATIONS	
7. \	leather proof		
	Items	Test conditions	Criterion
.1	Cold proof	After testing at -20±2°C for 96 hours, the switch shall be allowed to stand under normal temperature and humidity conditions for 1 hour, and	d 100 mg MAX
		then measurement shall be made within 1 hour. Water drops shall be removed.	Insulation resistance (Item 4.2) : 100 MΩ MIN Voltage proof (Item 4.3) :
	,		Apply 100 V AC for 1 minute. No dielectric breakdown shall occ Operating togque (Item 5.1):
			Within $\frac{-130}{100}$ % of specified value No abnormalities shall be recognized in appearance and construction.
2	Dry heat	After testing at 85±2°C for 96 hours, the switch shall be allowed to stand under normal temperature and humidity conditions for 1 hour, and	Contact resistance (Item 4.1) : 100 mQ MAX
		measurement shall be made within 1 hour after that.	Insulation resistance (Item 4.2): 100 MQ MIN
	: :		Voltage proof (Item 4.3): Apply 100 V AC for 1 minute.
			No dielectric breakdown shall occ Operating torque (Item 5.1): Within $\frac{\pm 30}{100}$ % of specified value
			No abnormalities shall be recognize in appearance and construction.
3	Damp heat	After testing at 40±2°C and 90~95%RH for 96 hours, the switch shall be allowed to stand under normal temperature and humidity conditions for 1 hour, and measurement shall be made within 1 hour after that.	Contact resistance (Item 4.1): 100 mQ MAX Insulation resistance (Item 4.2):
		Water drops shall be removed.	10 MQ MIN Voltage proof (Item 4.3):
			Apply 100 V AC for 1 minute. No dielectric breakdown shall occ
		•	Operating torque (Item 5.1): Within ±30 % of specified value No abnormalities shall be recognize
			in appearance and construction.
4	Salt mist	Switch shall be checked after following test. (1) Temperature: 35±2℃ (2) Salt solution: 5±1% (Solids by weight)	No remarkable corrosion shall be recognized in metal part.
		(3) Duration: 24±1 h After the test, salt deposit shall be removed in running water.	
5	Temperature cycling	After 5 cycles of following conditions, the switch shall be allowed to stand under normal temperature and humidity conditions for 1 hour, and	<u>100</u> πΩ ΜΑΧ
		measurement shall be made within 1 hour after that. Water drops shall be removed.	Insulation resistance (Item 4.2): 100 MQ MIN
		. 70±2℃	Voltage proof (Item 4.3): Apply 100 V AC for 1 minute. No dielectric breakdown shall occ
			Operating torque (Item 5.1): Within ± 13 % of specified value.
		Normal temperature	No abnormalities shall be recognize in appearance and construction.
		-25±3°C 30 30 30	
		min min 10~15 min	
		1 cycle	
	Damp heat with	DC voltage 1.5 times as much as rated voltage shall be applied continuously between adjacent terminal at 60±2°C and 90~95%RH. After	Insulation resistance (50V DC) : 10 M Ω MI
6		500 hours tosting switch shall be allowed to stand and a same 1	
6	(Silver migration)	500 hours testing, switch shall be allowed to stand under normal temperature and humidity condition for 1 hour, and measurement shall be made within 1 hour after that.	Voltage proof : Apply 100V AC for 1 minute. No dielectr breakdown shall occ
6		temperature and humidity condition for 1 hour, and measurement shall	minute. No dielectr
6		temperature and humidity condition for 1 hour, and measurement shall be made within 1 hour after that. Water drops shall be removed.	minute. No dielectr breakdown shall occ
6		temperature and humidity condition for 1 hour, and measurement shall be made within 1 hour after that.	minute. No dielectr breakdown shall occ

SRBQ PRODUCT SPECIFICATIONS

- Precaution in use
 1. Note that if the load is applied to the terminals during soldering they might suffer deformation and defects in electrical performance.
- 2. Use of water-soluble soldering flux shall be avoided because it may cause corrosion of the switch.
- 3. Reference dimensions of mounting holes.



